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Adhesive support

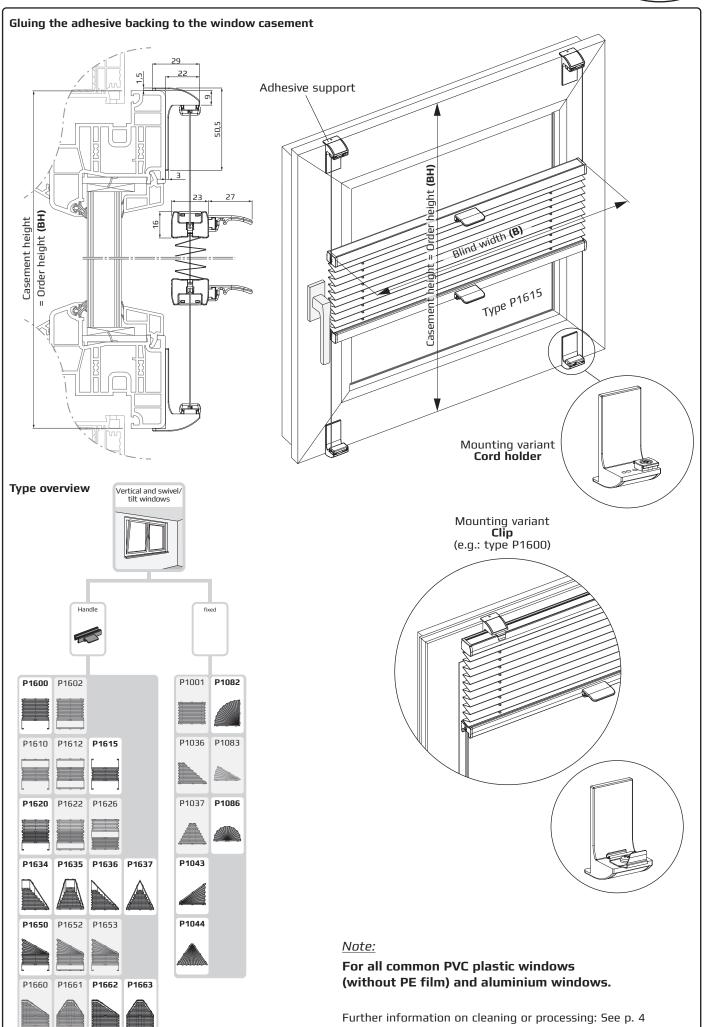




Adhesive support

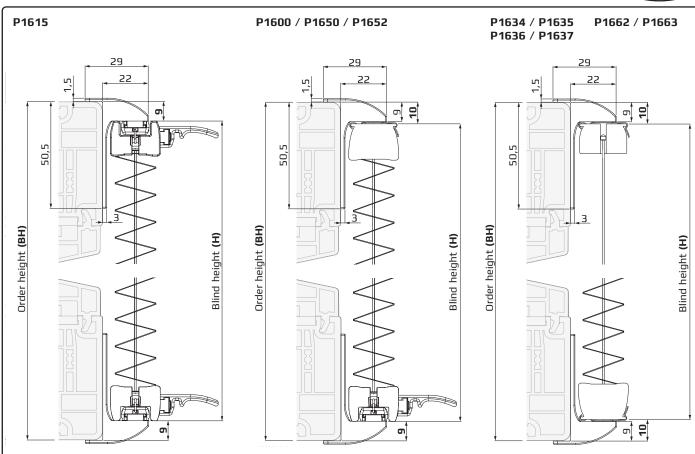
Fixing variants





Dimensions (Example types)





Adhesive support

Processing instructions



Adhesive instructions

The adhesive backing is equipped with a double-sided PE foam adhesive tape.

To ensure optimum adhesive strength, the following processing instructions must be observed.

Cleaning the adhesive surface

The adhesive surface must be clean and dry and free of grease, oil, dirt and silicone residues!

The surface is cleaned with the specially designed cleaning cloth (#99022000). alternatively with 2 lint-free cloths and ethanol or isopropanol as solvent. One cloth for applying the solvent and a second cloth for drying the surface.

Processing

The optimum processing temperature should be between 15° C and 35° C.

The liner/protective film should be carefully peeled off at an even speed and at a right angle.

Do not touch the adhesive surface!

Due to the immediate adhesive effect, the adhesive backing can no longer be repositioned and therefore cannot be used again!

The contact pressure is a prerequisite for an optimal connection and prevents the formation of air pockets!

Adhesive force development

At a room temperature of 21°C, 50% of the final adhesive strength will be reached after 20 min.

At a room temperature of 21°C, 75% of the final adhesive strength will be reached after 1 hour.

At a room temperature of 21°C, 90% of the final adhesive strength will be reached after 24 hours.

At a room temperature of 21°C, 100% of the final adhesive strength will be reached after 72 h.



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